

SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE & OF THE COMPANY

Product Te Giac Trang Crude Oil

Company identification Hoang Long Joint Operation Company Suite 2001, 20F Me Linh Point Tower,

2 Ngo Duc Ke St., Dist. 1, Ho Chi Minh City - Vietnam

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2. COMPOSITION / INFORMATION ON INGREDIENTS Chemical name CAS no. % TWA

Aromatic hydrocarbons, % mass 63231-51-6 12.4 50 ppm n-hexane, % mass 110-54-3 1.37 20 ppm Benzene, % mass 71-43-2 0.05 0.5 ppm Hydrogen Sulphide, % mass 7783-06-4 0.1 10 ppm

3. PHYSICAL PROPERTIES

Viscous dark brown oil liquid with characteristic hydro carbon odour.

Does not mix with water, floats on water. Mixes with chloroform, ether and benzene.

Viscosity at 50oC 4.062 cSt
Specific Gravity at 60/60oF 0.8291
Reid Vapour Pressure 36 kpa
Pour Point 21oC
Flash Point -28oC

Total Acid Number 0.041 mg KOH/g

Sulfur Total 0.0513%

4. HEALTH HAZARD INDENTIFICATION

Acute health effects

- Harmful may cause lung damage if swallowed.
- Can be absorbed through skin.
- Vapours may cause dizziness or suffocation Inhalation, skin contact and/or ingestion may produce health damage.
- May produce discomfort of the eyes, respiratory tract and skin.

Chronic health effects

- May cause CANCER.
- Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed.

5. FIRST-AID MEASURES

Swallow

- Give a glass of water.
- Contact doctor or Poisons Center.
- Eliminate ignition sources.

Spills & Disposal

- Consider evacuation.
- Prevent from entering drains.
- · Contain spillage by any means.
- Absorb with dry agent.
- Stop leak if safe to do so.
- · Take off immediately all contaminated clothing.
- This material and its container must be disposed of in a safe way.
- To clean the floor and all objects contaminated by this material, use water and detergent.

Eye Contact

- Wash with running water (15minutes).
- Medical attention.

Skin Contact

- · Remove contaminated clothing.
- Wash with water and soap.

Inhalation

- Fresh air.
- Rest, keep warm.
- If breathing shallow, give oxygen.
- Medical attention.

Advice to doctor

- Evaluate for respiratory distress.
- · Consider lavage with cuffed tube.
- NO adrenaline.

6. EXPOSURE CONTROLS/ PERSONAL PROTECTION

Engineering Controls

General Exhaust Ventilation adequate.

Glass

Chemical goggles.

Gloves

PVC chemical resistant type.

Respirator

Type AX Filter of sufficient capacity.

7. FIRE/EXPLOSION HAZARD

Highly flammable.

Vapours / gas heavier than air.

Toxic smoke/fumes in a fire.

8. FIRE FIGHTING

Keep containers cool. Use foam.

9. HANDLING & STORAGE

Handling & Storage Keep locked up

- · Keep container tightly closed
- Keep container in a well ventilated place
- · Keep away from food, drink and animal feeding stuffs
- · Keep away from source of ignition
- No smoking
- Store in cool, dry, protected area

NOTICE: This Material Safety Data Sheet is based upon data considered to be accurate at the time of its preparation.

Despite our efforts, it may not be up to date or applicable to the circumstances of any particular case. We are not

responsible for any damage or injury resulting from abnormal use, from any failure to follow appropriate practices or

from hazards inherent in the nature of the product.

10. STABILITY AND REACTIVITY

STABILITY

Material is stable under normal conditions.

CONDITIONS TO AVOID:

Avoid heat and open flames.

MATERIALS TO AVOID:

Avoid contact with strong oxidizing agents.

HAZARDOUS DECOMPOSITION PRODUCTS:

Thermal decomposition products are highly dependent on combustion conditions. A complex mixture of airborne solids, liquids and gases will evolve when this material undergoes pyrolysis or combustion. Aldehydes, Carbon Monoxide, Carbon Dioxide, Hydrogen Sulfide, Ketones and other unidentified organic compounds may be formed upon combustion.

11. TOXICALOGICAL INFORMATION

Not available

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL IMPACT SUMMARY:

There is no ecological data available for this product. However, this product is an oil. It is persistent and does not readily biodegrade.

13. DISPOSAL CONSIDERATIONS

Dispose of wastes in an approved incinerator or waste treatment/disposal site, in accordance with all applicable regulations. Do not dispose of wastes in local sewer or with normal garbage.

Empty drums should be taken for recycling, recovery, or disposal through a suitably qualified or licensed contractor.

14. TRANSPORTATION INFORMATION

AIR TRANSPORT (ICAO/IATA)

Proper Shipping Name PETROLEUM CRUDE OIL. UN/ID No UN 1267 Hazard Class - Primary 3 Packing Group Ш IATA Cargo Packing Instructions 307 IATA Cargo Aircraft Limit 60 L IATA Passenger Packing Instructions 305 IATA Passenger Aircraft Limit 10 litters

MARINE TRANSPORT (IMDG/IMO)

Proper Shipping Name
UN/ID No
UN 1267
Hazard Class - Primary
Packing Group
Packing Group
Limited quantify
PETROLEUM CRUDE OIL.
UN 1267
III
Po01
Litter

15. REGULATORY INFORMATION

HAZARD SYMBOLS:



NFPA RATING:



HEALTH: 2 FLAMMABILITY: 2 REACTIVITY: 0 OTHER: -

0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme

16 OTHER INFORMATION

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations.